

ONE PUMP. DIVERSE APPLICATIONS.



OPENWELL SUBMERSIBLE PUMPS **TOH - SERIES** **50Hz**

## OPENWELL SUBMERSIBLE PUMPS > TOH - SERIES

Tormac centrifugal openwell pump's volute chamber and impellers are carefully designed to give the best possible hydraulic efficiency and suction lift characteristic. State of the art machinery, technology and expertise gained over the years are employed in the manufacture of these pumps using quality raw material, journal bushes and dynamically balanced rotating components to ensure long life. Tormac openwell submersible prime movers are squirrel cage water filled and water-cooled rewindable type made of a special waterproof pure electrolytic copper insulated with synthetic film material. A uniquely designed thrust bearings with high thrust capacity and good quality shaft seals are used to enhance the strength and durability. All single-phase motors are incorporated with thermal overload protector. All Tormac openwell submersible pumps are produced in accordance with ISO 9001 standards.

### Pumped Liquid Characteristics

pH value	6.5 to 8.5
Hardness (Drinking Water)	300 maximum
Temperature	33°C maximum
Specific Gravity	1.004 maximum
Chlorine ion Density	500 ppm maximum
Allowable solids	3000 ppm maximum
Allowable sand	25 grams / m <sup>3</sup> maximum
Viscosity	1.75 x 10 <sup>6</sup> m <sup>2</sup> maximum
Turbidity	50 ppm silica scale maximum

**Pumped Liquid :** Clean, cold, non-aggressive, non-explosive water free solids or fibres and abrasives substance.

Note : The given performance data are based on rated input

### Applications

- Domestic usage
- Agriculture
- Drip and Sprinkler irrigations
- Washing system
- Farms, Gardens and Fountains
- Fire fighting and mining
- Pressure boosting system for domestic and industrials
- Civil and Industrials applications

### Special features

- High operating efficiency
- S.S 410 Stainless steel shaft
- Stainless steel impeller in specific models
- Water lubricated thrust & journal bearings
- Dynamically balanced rotating parts
- In built - thermal over load protector
- Designed for wide voltage fluctuations
- Can be easily dismantled and repaired

## TECHNICAL DATA

Power Range	0.37kW - 1.5kW Single phase, 0.75kW - 11kW Three phase
Version	Single phase 200-220V, Three phase 380 - 415V, A.C.
Frequency	50 Hz
Speed	2900 rpm
Degree of Protection	IP - 58
Duty Type	S1 (Continuous)
Maximum Starts per hour	6 times
Direction of rotation	Clockwise from driving end
Method of starting	Single phase CSCR & CSR, Three phase DOL - 0.75kW - 5.5kW, SD - 3.5kW - 37kW

## OPERATING DATA

Maximum Head	320 metres
Maximum Flow rate	215m <sup>3</sup> /hr
Nominal outlet size in inch	1, 1½, 2, 2½, 3, 4 & 6
Maximum operating pressure	30 bar
Maximum Liquid temperature	33°C
Maximum Ambient temperature	40°C

## MATERIAL OF CONSTRUCTION

Part Name	Material
Pump casing	Cast iron
Impeller	Cast iron / Stainless steel
Stator shell	Stainless steel 304 / Mild steel
Shaft	Stainless steel 410
Journal bush	Leaded bronze
Thrust assembly	Leaded bronze & Compostos / S.S. 420 with Graphite Carbon

## TOH - SERIES > Performance Data - Single and Three Phase

PUMP MODEL	Motor Power		Pump outlet size in inch	Total Head in METRES						
				8	10	12	14	16	18	20
	kW	HP	Discharge in LPM							
TOH-7-05S	0.37	0.5	1		179	180	149	131	106	60

PUMP MODEL	Motor Power		Pump outlet size in inch	Total Head in METRES													
				8	10	12	14	16	18	20	22	24	26	28	30	32	34
	kW	HP	Discharge in LPM														
TOH-11-10S	0.75	1.0	1				222	220	190	193	181	155	126	100	60		
TOH-13-10S	0.75	1.0	1	230	224	222	213	211	210	190	150	100	40				
TOH-7-10S	0.75	1.0	1	159	157	156	152	145	139	132	123	114	108	81	73	37	16

PUMP MODEL	Motor Power		Pump outlet size in inch	Total Head in METRES					
	kW	HP		8	10	12	14	16	18
				Discharge in LPM					
TOH-16-15S	1.1	1.5	1½		360	345	330	307	261
TOH-22-15S	1.1	1.5	1½		438	413	348	324	197
TOH-25-15S	1.1	1.5	2	480	420	360	270	204 (15.2m)	

PUMP MODEL	Motor Power		Pump outlet size in inch	Total Head in METRES											
	kW	HP		8	10	12	14	16	18	20	22	24	26	28	30
				Discharge in LPM											
TOH-16-20S	1.5	2.0	1½						309	303	294	270	233	210	120
TOH-27-20S	1.5	2.0	1½			484	483	420	390	330	270	240 (23m)			
TOH-30-20S	1.5	2.0	2		601	570	522	480	408	330					
TOH-29-20S	1.5	2.0	2½	598	587	498	373	283							

PUMP MODEL	Motor Power		Pump outlet size in inch	Discharge in LPM											
	kW	HP		90	120	150	180	240	300	360	420	480	540	600	660
				Total Head in METRES											
TOH-13-30T	2.2	3.0	1½	38	36	35	33	27	20						
TOH-26-30T	2.2	3.0	2					26	24	22	20	18	12		
TOH-36-30T	2.2	3.0	2							22	21	20	19	17	12

PUMP MODEL	Motor Power		Pump outlet size in inch	Discharge in LPM													
	kW	HP		600	660	720	780	840	900	960	1020	1080	1140	1200	1260	1320	1380
				Total Head in METRES													
TOH-43-30T	2.2	3.0	2½	17	16	15	14	13	12	8							
TOH-56-30T	2.2	3.0	3			12	11.5	11	10.7	10.5	10	9.5	9	8.5	8	7	6

PUMP MODEL	Motor Power		Pump outlet size in inch	Discharge in LPM														
	kW	HP		300	360	420	480	540	600	660	720	780	840	900	960	1020	1080	1140
				Total Head in METRES														
TOH-29-50T	3.7	5.0	2	42	41	40	38	36	30	20								
TOH-30-50T	3.7	5.0	2	36	33	31	29	27	22	18								
TOH-46-50T	3.7	5.0	2					30	29.3	28.4	27	26.2	25	23.5	22	20.2		
TOH-61-50T	3.7	5.0	2½							26	25	24	23	22.5	22	21	20	17

PUMP MODEL	Motor Power		Pump outlet size in inch	Discharge in LPM														
	kW	HP		780	900	1020	1080	1140	1200	1260	1320	1380	1440	1550	1560	1620	1680	1800
				Total Head in METRES														
TOH-79-50T	3.7	5.0	3	20	19	18	17	16.5	16	15	14	13.5	13	12	11	10		
TOH-86-50T	3.7	5.0	4					15.5	14.5	14	13.5	13	12	11.5	11	10	9	7

PUMP MODEL	Motor Power		Pump outlet size in inch	Discharge in LPM											
	kW	HP		300	360	420	480	540	600	660	720	780	840	900	960
				Total Head in METRES											
TOH-44-75T	5.5	7.5	2	50	49	48	47	45	42	40	37	35	31	27	24
TOH-54-75T	5.5	7.5	2				39	37.5	36.5	35.5	34.5	34	31	30	19

PUMP MODEL	Motor Power		Pump outlet size in inch	Discharge in LPM																	
	kW	HP		660	720	780	900	1020	1080	1140	1200	1260	1320	1380	1440	1550	1560	1620	1680	1800	2040
				Total Head in METRES																	
TOH-72-75T	5.5	7.5	2½	33.5	33	32.5	30.5	28	27	25.5	23.5	20	16								
TOH-90-75T	5.5	7.5	3				29	28	27.5	27	26	25	24	23	22.5	22	21	20	19	17	12
TOH-100-75T	5.5	7.5	4									21.5	21	20.5	20	19.5	19	18.5	18	15	12

PUMP MODEL	Motor Power		Pump outlet size in inch	Discharge in LPM																
	kW	HP		300	360	420	480	540	600	660	720	780	900	1020	1080	1140	1200	1260	1320	1380
				Total Head in METRES																
TOH-37-100T	7.5	10	2	56	55	53	52	49	47	45	42	37	32	22						
TOH-43-100T	7.5	10	2					47.5	47	46	45	44	41	24						
TOH-63-100T	7.5	10	2½							38	37	36	34	32	31.5	31	30	28	26	24

PUMP MODEL	Motor Power		Pump outlet size in inch	Discharge in LPM																	
	kW	HP		300	360	420	480	540	600	660	720	780	900	1020	1080	1140	1200	1320	1440	1550	1620
				Total Head in METRES																	
TOH-39-125T	9.3	12.5	2	76	75	74	73	72	71	69	64	60	43								
TOH-48-125T	9.3	12.5	2										53	51	50	48	47	30			
TOH-79-125T	9.3	12.5	2½											41	39	38.5	38	36	34	33	21

PUMP MODEL	Motor Power		Pump outlet size in inch	Discharge in LPM								
	kW	HP		900	1020	1080	1140	1200	1320	1440	1550	1620
				Total Head in METRES								
TOH-54-150T	11	15	2	61	59	58	56	40				
TOH-75-150T	11	15	2½	46	45	44	43	42	40	37	34	22

PUMP MODEL	Motor Power		Pump outlet size in inch	Discharge in LPM									
	kW	HP		1440	1550	1620	1680	1800	1920	2040	2280	2440	2640
				Total Head in METRES									
TOH-115-150T	11	15	4	33	32	30.5	30	29	28.5	28	25	22	16



## T H E P O W E R B E H I N D T H E F O R C E

Naargo Industries Private Limited, one of the leading manufacturers of latest state of art, large range of pumps and motors, is managed by veterans who are in the pump industry for almost half a century. The products are employed in various applications like irrigation, domestic, civil construction, de-watering etc; The Company has a strong distribution network in India for sales & service and a strong global presence.

Quality is the key factor in Naargo's products. The expansive infrastructure and environment accredited with ISO 9001 quality certification, latest engineering softwares, high-tech machinery, futuristic pumping technology and high caliber workforce facilitate the production of flawless and efficient products on par with international standards under the brand name of "Tormac". The well equipped R & D wing stays alive to the changing global trends and comes out with viable solutions for innovative product development and upgradation.

The Products currently available include Stainless Steel Submersible Pumps, 4" Thermoplastic Submersible Pumps, 6" & 8" Cast Iron Submersible Pumps, Submersible Motors and Controls, Centrifugal Pumps, Inline Booster Pumps, Jet Self-priming Pumps and Peripheral Pumps.

The power, performance and endurance of the products backed by the uncompromising teamwork and value systems will certainly propel the company's growth towards new horizons in the pump industry.

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**Tormac**  
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